

Work Order ID 111143

Thursday, January 09, 2014 11:52:55 AM

\*111143\*

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Item ID: D4695-042 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Channel Assembly, RH  
 Start Date: 1/9/2014 Start Qty: 8.00 \*8\* Cust Item ID:  
 Required Date: 1/24/2014 Req'd Qty: 8.00 \*8\* Customer:  
 Reference:

Approvals: Process Plan:      Date: 11-01-9 Tooling:      Date:      Run Start \*NR1\*  
 QC:      Date:      SPC (Y/N):      Date:      Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4695	B								
100	Pick Kit	0.00				3			FF 14-03-12
*100*									
Packaging	Memo	0.00							
Packaging									
110		0.00				3			FF 14-03-12
*110*									
Small Fab	Memo	0.00							
Small Fab	ASSEMBLE AS PER DWG AND NOTE 8								
120	QC5- Inspect part completeness to step on W/O	0.00				3			
*120*									
QC	Memo	0.00							
Quality Control									

DAS  
27  
9-89

14/3/12



# Work Order ID 111143

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**\*111143\***

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Item ID: D4695-042 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Channel Assembly, RH  
 Start Date: 1/9/2014 Start Qty: 8.00 **\*8\*** Cust Item ID:  
 Required Date: 1/24/2014 Req'd Qty: 8.00 **\*8\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

14/3/p2 (3)

ML5 14-03-13

MF  
14-3-12





# Picklist Print

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Work Order ID: 111143

\*111143\*

Parent Item: D4695-042

\*D4695-042\*

Parent Item Name: Channel Assembly, RH

Start Date: 1/9/2014

Required Date: 1/24/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 12.08.07 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4695-2		Manufactured	No			100	Each	0.0000	1	8			
<b>*D4695-2*</b>								B 111442**		3	FF	14-03-12	
Channel													

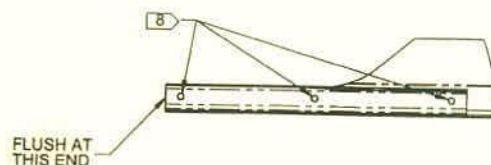
D4695-6		Manufactured	No			100	Each	3.0000	1	8			
<b>*D4695-6*</b>									**	4	FF	14-03-12	
Channel													

				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				ST119	11159	3							
				93103		2							
				95960		1							
MS20426AD4-3		Purchased	No			100	Each	5,144.000	3	24			
<b>*MS20426AD4-3*</b>									**			FF	14-03-12
Rivet													

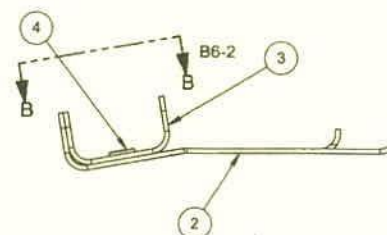
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	2144	
113064	2144	
ST334	3000	
m125807	3000	



ITEM NO.	QTY. -042	PART NUMBER	DESCRIPTION
1	X	D4695-042	CHANNEL ASSEMBLY
2	1	D4695-2	CHANNEL
3	1	D4695-6	CHANNEL
4	3	MS20426AD4-(3)	RIVET



VIEW B-B C3-2



D4695-042 RH CHANNEL ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.74 lbs
- 8) TRANSFER AND OPEN  $\phi 0.129$  FROM D4695-6 TO D4695-2 CHANNEL. CSK D4695-2 CHANNEL  $\phi 0.220 \times 100^{\circ}$  PRIOR TO INSTALLING RIVETS

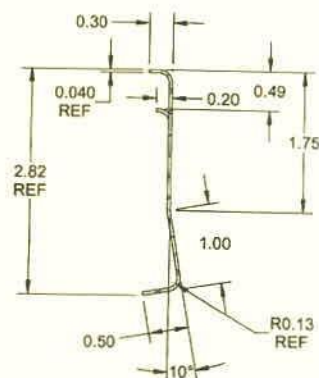
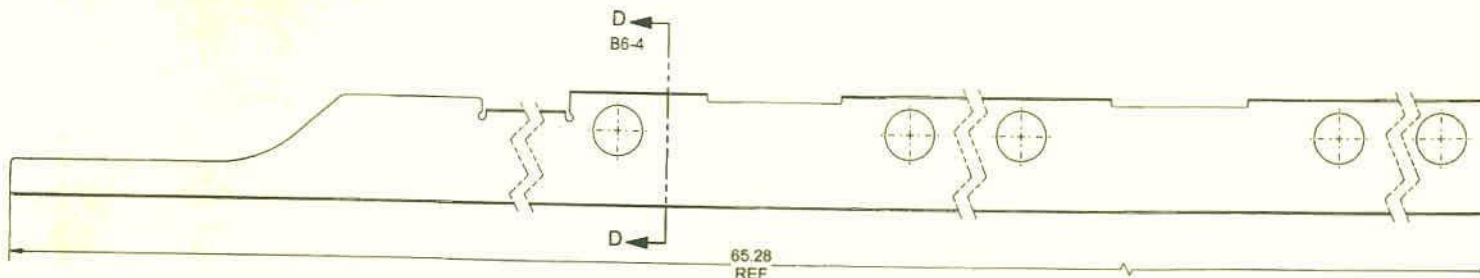
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	PC	DRAWING NO.	REV. B
MFG. APPR.	PC	D4695	SHEET 2 OF 12
APPROVED	PC	TITLE	SCALE
DE APPR.	PC	CHANNEL ASSEMBLY	NTS
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RELEASED  
2013-04-02

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2014-01-09







**SECTION D-D** D6-4

**D4695-2 CHANNEL**

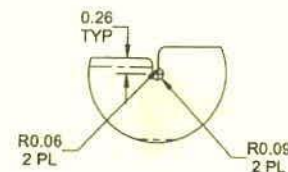
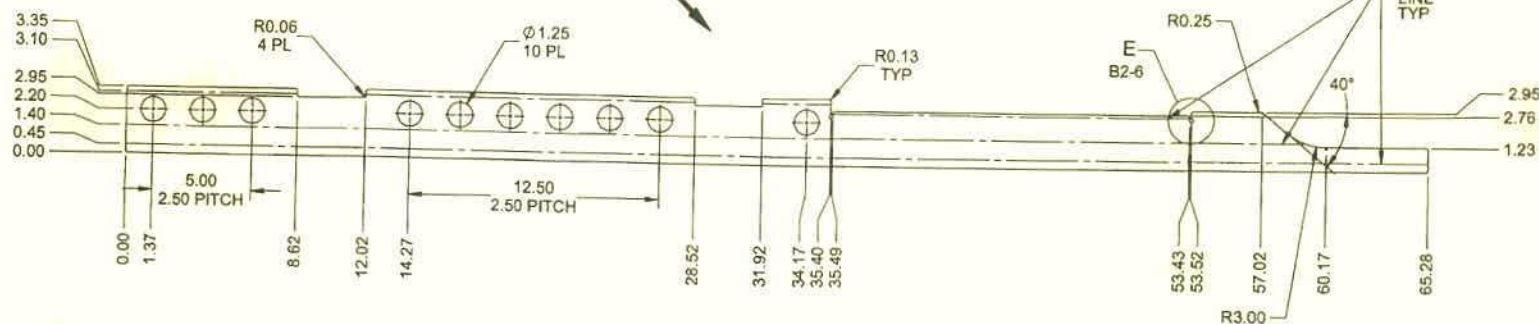
**RELEASED**  
2013-04-02

**NOTES:**

- 1) MATERIAL: MAKE FROM D4695-2F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.69 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>BC</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AT</i>	D4695	SHEET 4 OF 12
APPROVED	<i>AP</i>	TITLE	SCALE
DE APPR.	<i>AP</i>	CHANNEL ASSEMBLY	NTS
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# **D4695-2F FLAT PATTERN CHANNEL**

## **NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.69 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	BC	DRAWING NO.	REV. B
MFG. APPR.	AT	<b>D4695</b>	SHEET 6 OF 12
APPROVED	AD	TITLE	SCALE
DE APPR.	CH	<b>CHANNEL ASSEMBLY</b>	NTS
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2013-04-02  
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